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Stock list - 02.2025

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Art.-No.: 2501



Twin screw extruder, konikal

Manufacturer: Reifenhäuser
Type: BT 1000-2-63 K
Year: 1994
Working hours: 32.061 hours
Condition: reconditioned and tested for function
Technical Data:
Screw-Ø: 63-121 mm
Screw length: 1300 mm
Screw speed: max. 32 1/min.
Drive motor: GS-Motor, 43 kW
Output capacity: 150 – 200 kg/h (PVC-rigid profiles)
Barrel and screws: approx. 2 years old
Accessories: Dosing unit and material hopper

Price: EUR 17.900,-

Art.-No.: 2502



Twin screw extruder, parallel

Manufacturer: Hans Weber Maschinenfabrik
Type: DS 85
Year: 1979/2022
Condition: reconditioned and tested for function
Technical Data:
Screw-Ø: 85 mm
Screw length: 17 x D
Screw speed: max. approx. 30 1/min.
Drive motor: Commutator motor, 23 kW
Output capacity: 150 - 180 kg/h (PVC-rigid profiles)
Accessories: Material hopper and vacuum pump
Remark: new control cabinet in 2022 installed
Since then only 216 working hours.

Price: EUR 19.500,-

Art.-No.: 2503



Haul-off for profiles

Manufacturer: Blake GmbH

Type: 303-1600-270

Year: 1997

Condition: tested for function

Technical Data:

Gripping length: 2400 mm

Pads width: 300 mm

Haul off speed: max. 2,0 m/min.

Haul off speed: max. 40.000 N

Drive motor: 7.5 kW

Motor control: frequency converter

Caterpillar clamping: pneumatic

Profile cross section: max. 500 x 150 mm

Price: reserved

Art.-No.: 2504



Vacuum calibrating unit

Manufacturer: Blake GmbH

Type: 203-3-4,0

Year: 1997

Condition: tested for function

Technical Data:

Total length: 5600 mm

Profile width: max. 500 mm

Vacuum pump: 3 x 5,5 kW

Length adjustment: electromotive

Height/lateral adjustment: front and rear

V2A-tub: 4500 mm length

Connected load: approx. 20 kW

Price: reserved

Art.-No.: 2505



Saw for profiles

Manufacturer: Vobau – Artur Baston GmbH

Type: TSQ-P-504-A-300

Year: 1997

Condition: reconditioned and tested for function

Technical Data:

Saw blade-Ø: 500 mm

Profile width: max. 350 mm

Profile height: max. 150 mm

Saw carriage travel distance: 500 mm

Extrusion height: 1000 – 1200 mm

Accessories: Incremental encoder

Dimension: 1700 x 1200 x 2100 mm

Price: reserved

Art.-No.: 2506



Operating housing (touch screen) incl.

Industrial PC for Weber extruder, unused

Manufacturer: RMA Maschinen-Automation

Supplier: Hans Weber Maschinenfabrik

Type: Touch Panel PC PSQ-ET PC-115-PSQ

Year: 2017

Condition: new, unused

Technical data:

Serial-No.: 3225716

Dimension: ap. 400 x 310 x 80 mm (LxHxW)

Weight: ap. 5,5 kg

Note: The control housing was purchased in 2017 purchased new from Weber as a spare part.

The unit has not been used since then.

Price: on request

Art.-No.: 2507



Tool flange for twin screw extruder

WEBER DS12.22

Manufacturer: Hans Werber Maschinenfabrik

Type: DS12.22

Year: unknown

Condition used, in working condition

Accessories: 2 pieces heating belt

Price: EUR 1.500,-

Art.-No.: 2508



Various heating belts

complete list available on request

Manufacturer: mostly WEMA

Price: EUR 1.500,- per Pallet

Delivery and sales conditions:

Price basis:

The mentioned are to be understood for delivery ex works or location (Incoterms 2010), excluding packing, insurance, customs duty, assembly- and commissioning costs as well as any other costs, however plus respective VAT.

Delivery time:

The delivery times are usually short-term from stock and are agreed upon agreement

Terms of payment:

100% direct after receipt of order confirmation and commercial invoice, before shipment.

Validity of offer:

Our offer is subject to prior sale and errors excepted.

Technical Data and output capacities

All technical data and output capacities are according to the manufacturer.
For the correctness we take on no guarantee.

Warranty:

Second-hand machinery and equipment are sold in the condition, in which they are.
Supplementary equipment is supplied only as far as available.
Claims of guarantee are excluded, with the exception of characteristics that have been promised.
The buyer has the right to view and to test the goods before contract conclusion or delivery.

General:

Any claims of the orderer in particular in respect of damage to property which is not the subject of delivery, for loss of profit or any other subsequent indirect or consequential loss or damage, are excluded.
German law shall apply and any dispute or difference arising under or in respect of them shall be subject to the non-exclusive jurisdiction of the courts of Bocholt-Germany.

Our general terms and conditions of sale and delivery apply, which we will gladly send you on request or at: www.knorr-extrusion.de